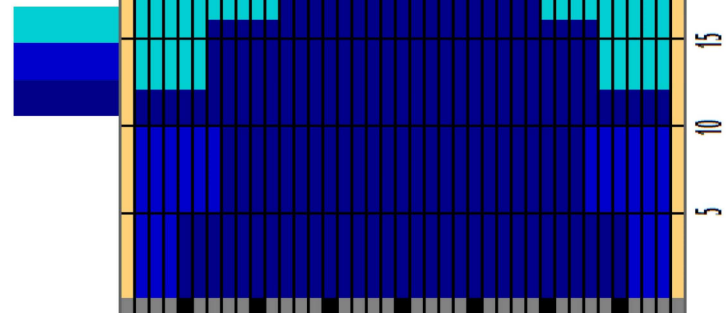


Oil Pattern Distance	46	Reverse Brush Drop	42	Oil Per Board	Multi ul
Forward Oil Total	22.5 mL	Reverse Oil Total	11.9 mL	Volume Oil Total	34.4 mL
Tank Configuration	ALT	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	50	18	37	0.0	0.0	0.0	1850
2	5L	5R	2	50	18	62	0.0	5.1	5.1	3100
3	8L	8R	2	50	18	50	5.1	10.2	5.1	2500
4	2L	2R	3	50	18	111	10.2	17.8	7.6	5550
5	2L	2R	3	50	18	111	17.8	25.4	7.6	5550
6	12L	11R	2	50	18	36	25.4	30.5	5.1	1800
7	13L	12R	1	50	18	16	30.5	33.0	2.5	800
8	14L	13R	1	50	22	14	33.0	36.1	3.1	700
9	14L	14R	1	50	22	13	36.1	39.2	3.1	650
10	2L	2R	0	50	26	0	39.2	46.0	6.8	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	0	46.0	42.0	-4.0	0
2	2L	2R	0	50	26	0	42.0	39.0	-3.0	0
3	2L	2R	0	50	22	0	39.0	36.0	-3.0	0
4	16L	15R	2	50	18	20	36.0	30.9	-5.1	1000
5	15L	14R	3	50	18	36	30.9	23.3	-7.6	1800
6	12L	11R	3	50	18	54	23.3	15.7	-7.6	2700
7	7L	7R	2	50	14	54	15.7	11.8	-3.9	2700
8	2L	2R	2	50	14	74	11.8	7.9	-3.9	3700
9	2L	2R	0	50	14	0	7.9	0.0	-7.9	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.64	1.75	1.11	1.06	1.63	2.64

